Contents of Kit #5303918442:

1 - 241918001 Food door hinge
1 - 241918002 Freezer door hinge
1 - 241990301 Bearing – Hinge Food Door
1 - 5303950245 Instruction Sheet
2 - 241917801 Plate – Door Closer

To install the adjustable hinge on a product built without the adjustable hinge on the food door side, you must replace the door bushing in the bottom of the door. This is the door cam and bushing that goes through the door stop. The bushing for products built without the adjustable hinge is 3/4 of an inch deep. This bearing is 1/4 inch shorter than the hinge pin on the adjustable hinge.

To install the new adjustable hinges:

1. Remove food from both doors then remove the doors.
2. Remove the door stop and bearing from the bottom of food door.
3. Push the bearing out of door stop and replace it with the one provided in the kit.
4. Reinstall the bearing and door stop on food door.
5. Remove food door and freezer door lower hinge and replace with the adjustable hinges.
6. Remove the set screw (Number 1 in Figure 2)
7. Turn the adjustable hinge pin all the way down against the hinge plate.
8. Install the door closer plate on both hinges.
9. Reinstall the food and freezer doors.
10. Using a 7/16 wrench or socket, adjust the hinges as needed to get the doors lined up.

Adjust the screw upwards until it enters one of the notches on the steel plate under the lower door cam and bearing.

CAUTION: Make sure the set screw is touching the lower cam bearing but does not push the bearing up away from the plate on the hinge pin.
Adjustable Hinge for Side by Side Refrigerators

Door Alignment Correction:
Confirm product (cabinet) has been properly leveled prior to adjusting left and/or right Adjustable Hinge.

All four corners of the refrigerator must rest firmly on a solid floor. The refrigerator is equipped with adjustable front rollers to help level the unit. To ensure proper door seal and assist door closing, the refrigerator should be tilted 1/4" (6mm) front to back. See Figure 3

IMPORTANT:
• Level the unit (cabinet) using the adjustable rollers.
• Ensure that, with the adjustment of the rollers, it promotes to lift the side of the lower door before starting to adjust doors using adjustable hinge and keeping all four wheels (corners) seated on the floor.
• You can not start to level doors without a level cabinet first.

To level the doors using the adjustable lower hinge:
1. Remove the set screw. (Number 1 in Figure 2)
2. If the refrigerator door is lower than the freezer door, raise the refrigerator door by turning the adjustment screw counterclockwise using a 7/16 inch wrench (See Figure 4 and 5). Replace the set screw removed in step 1. Adjust the screw upwards until it enters one of the notches on the steel plate under the lower door cam and bearing.
3. If the freezer door is lower than the refrigerator door, raise the refrigerator door by turning the adjustment screw counterclockwise using a 7/16 inch wrench (See Figure 4 and 5). Replace the set screw removed in step 1. Adjust the screw upwards until it enters one of the notches on the steel plate under the lower door cam and bearing.

CAUTION: Make sure the set screw is touching the lower cam bearing but does not push the bearing up away from the plate on the hinge pin.
4. After leveling, verify door-stop contacts lower hinge and top of door does not contact upper hinge through full movement of door (from fully closed to fully open). If that is the case, take down the door, even if alignment is not complete, and re-start again with the procedure (cabinet alignment).
5. Install or Re-Install the Toe-Grill by fitting it into place.